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D-Pillar Inner Lower Panel

Removal

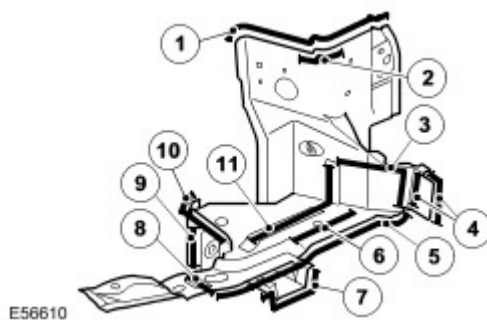
NOTE :

In this procedure the D-Pillar inner lower panel is replaced in conjunction with the quarter panel.

- 1 . Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00 Charging System - General Information)
- 2 . Remove the quarter panel. For additional information, refer to [Quarter Panel \(77.40.09\)](#) (Section 501-30 Rear End Sheet Metal Repairs)

3 .

Item	Description
1	8 plug welds.
2	3 plug welds.
3	4 plug welds.
4	Mig weld.
5	7 plug welds.
6	6 plug welds.
7	4 plug welds.
8	Butt weld.
9	Adhesive
10	4 plug welds.
11	6 plug welds.



- 4 . For additional information:
 - Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
 - Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
 - Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

Installation

- 1 . Install is the reversal of removal.